



Vincent DAMY, Billon manager and 2007 meilleur ouvrier de France.

This unique label ensures a high quality barrel's traceability, drying, technical features and respect for tradition.

Tonnellerie Billon is part of the PEFC (Programme for the Endorsement of Forest Certification) which is the world's largest forest certification system that promotes sustainable forest management.

#### STYLISTICALLY

TONNELLERIE  
*Billon*  
BEAUNE - FRANCE  
SUBTIL



Billon barrel with "Subtil" pre-toasting option.

#### HISTORY

Tonnellerie Billon was created in 1947 by Gaston Billon, is located in Beaune and produces premium traditional forest origin barrels, puncheons and casks (225L - 820L) sourced from different French forests.

#### TODAY

Tonnellerie Billon is managed by Vincent Damy, who was awarded the prestigious "Meilleur Ouvrier de France" in 2007. Tonnellerie Billon along with sister company Tonnellerie Damy form Les Tonnelleries de Bourgogne or translated "The Cooperages of Burgundy", one of the few suppliers still able to offer oak selection by forest origin.

Since 1997 barrels produced at Billon are CTB certified (fûts de traditions Française - traditional French barrels).



Cyril Caplet, chief of toasting at Tonnellerie Billon toasting barrels.

*Billon barrels are most well known for respecting the wine and being true to the varietal by showcasing the fruit on the nose and palate as well as offering tremendous length and enhanced minerality.*

#### STRONG POINTS

- Forest origin and special barrels
  - Special barrels: Select and Richelieu
- Partnered with stave mill in the Jura region of France:
  - Merrains du Jura
- Independently owned and part of Les Tonnelleries de Bourgogne
- Fire bent or steam bent and fire toasted barrels
- Offers French acacia barrels
- Offers French oak barrels, puncheons and casks (225L - 820L)



Merrains Jura



CHAUFFE



180 min light long toast

SUBTIL

Optional pre-toasting technique

## 2021 BILLON USA PRICES

PLACE YOUR ORDER BY APRIL 15 AND TAKE DELIVERY  
BY JULY 1 TO SAVE: 60 € PER FRENCH OAK BARREL

ALL BARRELS FROM BOUCHARD COOPERAGES  
CAN BE COMBINED FOR VOLUME PRICE DISCOUNTS

Product	Qty	FRENCH OAK EARLY ORDER	FRENCH OAK LATER ORDER	FRENCH ACACIA	 +150 €
Bordeaux Export (225L)	1-15	847 €	907 €	771 €	
	16-30	839 €	899 €	763 €	
Burgundy Export (228L)	31-50	831 €	891 €	755 €	
25/27 mm staves, 6/8 galvanized hoops	51-75	826 €	886 €	752 €	
	76-1C	818 €	878 €	744 €	
Champagne Export (200L or 205L)	1-15	811 €	871 €	735 €	
25/27 mm staves, 6/8 galvanized hoops	16-30	803 €	863 €	727 €	
	31-50	795 €	855 €	719 €	
For 34 mm staves, please add 77 € per barrel	51-75	790 €	850 €	716 €	
	76-1C	782 €	842 €	708 €	
265L Export	1-15	888 €	948 €	805 €	
Burgundy sized heads and Bordeaux length staves, 25/27 mm staves, 6/8 galvanized hoops	16-50	879 €	939 €	797 €	
	51-75	871 €	931 €	789 €	
	76-1C	866 €	926 €	785 €	
300L Puncheon	1-3	984 €	1,044 €	911 €	
25/27 mm staves, 8 galvanized hoops	4-35	974 €	1,034 €	902 €	
	36-53	965 €	1,025 €	893 €	
350L Puncheon	1-3	1,108 €	1,168 €	1,014 €	
27/29 mm staves, 8 galvanized hoops	4-35	1,097 €	1,157 €	1,004 €	
	36-53	1,086 €	1,146 €	994 €	
400L Puncheon	1-2	1,261 €	1,321 €	1,178 €	
27/29 mm staves, 8 galvanized hoops	3-20	1,248 €	1,308 €	1,166 €	
	21-30	1,236 €	1,296 €	1,154 €	
500L Puncheon	1-2	1,447 €	1,507 €	1,334 €	
30/32 mm staves, 8 galvanized hoops	3-20	1,433 €	1,493 €	1,321 €	
	21-30	1,418 €	1,478 €	1,307 €	
FRENCH OAK CASKS					
Product	600L	700L	820L	<p>Its proprietary toasting was developed specifically for bolder red varietals and blends.</p> <p>Minimum of 3 year air-dried staves, and 4 year air-dried heads.</p> <p>(Available from 225L &amp; 228L - 500L) (Available in all toast levels)</p>	
32 mm staves, 8 galvanized hoops	1,611 €	1,755 €	2,019 €		
45 mm staves, 8 galvanized hoops	2,057 €	-	-		
BARREL OPTIONS					
Name	200-265L	300-500L	600-820L	FOREST ORIGIN	TOAST LEVELS
Head Toasting (All forests)	+10 €	+14 €	+21 €	Allier	Light
3 Year Air Dry (All forests)	+24 €	+26 €	+52 €	Vosges	Light Long
4 Year Air Dry (Allier, Jura, Vosges)	+47 €	-	-	Nevers	Chauffe 180
5 Year Air Dry (Very limited availability)	+57 €	-	-	Jura	Medium
Burgundy Batard (4 chestnut hoops)	+22 €	-	-	Chatillon	Medium Long
Burgundy Château (8 chestnut hoops)	+44 €	-	-	Bourgogne	Medium Plus
Black Hoops	+22 €	+57 €	-	Eastern European	Heavy
				*Offered at -90€	

Exclusive forest origins such as Tronçais, Bertranges, Jupilles and Citeaux  
are available for an additional charge.

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TONNELLERIE  
*Billion*  
BEAUNE - FRANCE

To qualify for an early delivery price, your order must be confirmed by April 15 and delivered by July 1.

All prices above are listed in Euros (€) and include delivery to our Napa Valley warehouse.

Free winery delivery and price discounts are available for full container purchases. Please inquire.

www.bouchardcooperages.com  
sales@bouchardcooperages.com • (707)257-3582